




# TOOLING CHART

ROUND TOOLING		MULTISHEER TOOL		RECTANGLE TOOLING						
	Size (mm)						Size (mm)			
	1.5	4.0	6.3	9.0	13.0		23.5	76.2 X 5.0		5.0 X 2.0
	1.6	4.1	6.35	10.0	14.0		24.0			7.0 X 2.0
	2.0	4.5	7.0	11.0	15.0		25.0			10.0 X 4.0
	2.7	4.6	7.5	12.0	16.0		27.0			20.0 X 5.0
	2.8	5.0	8.0	12.5	20.0		30.0			50.0 X 5.0
3.0	6.0	8.5	12.7	22.0	60.0					

OBLONG TOOLING		SQUARE TOOLING		CLUSTER TOOL			
	Size (mm)			Size (mm)			
	10.0 X 5.0	20.0 X 4.0		5.0	50.0		1.5
	11.3 X 8.8	20.0 X 8.0		6.25			2.0
	12.0 X 6.0	24.0 X 8.0		8.0			3.0
	13.0 X 7.0	25.0 X 8.0		10.0			5.0
	16.0 X 3.0	40.0 X 6.0		16.0			6.3
19.0 X 3.2	50.0 X 6.2	20.0					

MULTI RADIUS TOOLING		MULTI TOOL ROUND		MULTI TOOL RECTANGLE			
	Size (mm)			Size (mm)			
	R100.0 X 10.0	R38.0 X 10.0		2.0	6.0		5.0 X 5.0
	R75.0 X 10.0	R25.0 X 10.0		2.5	14.0		10.0 X 5.0
	R50.0 X 10.0			3.0			
	R60.0 X 10.0			3.2			
	R45.0 X 10.0			5.0			
R40.0 X 10.0		5.0					